### What's New in GERBER OMEGA™ 6.5

#### Introduction

Omega 6.5 builds on OMEGA 6.0 features to offer even better design tools, easier and faster output, more PLT informational and presentation tools, and much more! Major features include:

- Groups of groups or nested groups
- PLT file costing of Gerber vinyls and GerberColor Foils, and automatic text character counting using the PLT Extract tool
- New PDF export filter with support for clipping paths and named colors
- Constraints for detail editing and line digitizing with the ALT key
- Copy and paste or merge data from PLT Extract results into PLT files for customer presentations or job tracking
- Easier back-cut decals
- And much more!

See the <u>table of contents</u> of this document for a summary of features and complete information, and visit the <u>Gerber website</u> for the latest information.





## What's New in Gerber OMEGA 6.5

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# Omega 6.5 jobs can be saved back to previous OMEGA versions Usage: Composer File>Save as>Choose PLT version.

Omega 6.5 can be loaded side-by-side with OMEGA 3.0 and later Omega 6.5 can be loaded side by side OMEGA 6, 5, 4 and 3. At the end of the OMEGA 6.5 install, click NO when prompted to uninstall previous versions.

### Links to previous "What's New" documents

See below for links to previous "What's New in OMEGA" documents.

What's New in OMEGA 6.0
What's New in OMEGA 5.0
What's New in OMEGA 4.0
What's New in OMEGA 3.0
What's New in OMEGA 2.6
What's New in OMEGA 2.5.1
What's New in OMEGA 2.5.1

### **Groups of Groups or Nested Groups**

**Groups of Groups Video** 

Usage: Select a series of objects>Arrange>Group. Select additional objects>Arrange>Group. Repeat as needed.

Composer has the ability to create groups of objects that will select and deselect at the same time. Before OMEGA 6.5, if a series of grouped objects were grouped, a single large group would be created where an ungroup operation would break the group into its individual components. With OMEGA 6.5, multiple groups can be grouped, and ungroup operations will restore the previous groups instead of completely ungrouping into individual objects.

- Groups can be grouped an unlimited number of times.
- Any type of object in Composer can be part of a group including Text, Small text, vectors, images, dimensions, etc.
- If a ReAction operation is performed on a group of groups, the groups formed by the ReAction operation are restored and the larger groups are not maintained. For example, text is grouped by each line when it is generated. If three lines of text are grouped, then the text is edited, the text will revert to three groups again.
- If CTRL is used to temporarily break a group, then those objects are added to a different group, the original group is made smaller and a new larger group is created.

### New "Ungroup AII" function

Usage: Select a group or group of groups>Arrange>Ungroup All. All items are removed from any groups, allowing for the selection of individual objects.



# Maintain original CMYK colors in imported CMYK EPS, AI, and PDF files

#### **CMYK Import Video**

When importing EPS, AI, and PDF files that are designed and saved as CMYK, the original CMYK values can be maintained when importing into Composer.

Usage: Composer File>Open or Import

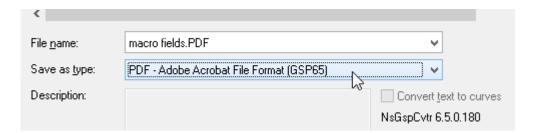
- Choose the File type of EPS, AI or PDF (with "GSP 2.5 As Vectors" in the filter name)
- Choose the File Name
- Click on the checkbox labeled "Import Pure CMYK Values"
- Click OK.
- The file will import with the same CMYK values as the original file.
- The original EPS, AI and PDF files must be designed and saved as CMYK files.

,	
File <u>n</u> ame:	Wedge.eps
Files of type:	EPS - (GSP 2.5) EPS as Vectors
MYK Values"	☐ <u>A</u> uto Spot Color Mapping
s as the	$\square  {\underline{\underline{\underline{\underline{W}}}}}$ ant color name with densil i.e. "Imitation Gold (100)"
signed and	☑ Import pure CMYK values

### New PDF export capability

#### **PDF Export Video**

Usage: Design or open a file in Composer>Composer File Menu>Export or Save As>Choose PDF – Adobe Acrobat File Format (GSP65)>Click Options>Choose settings as needed>Name File as Needed>OK



This new export filter allows for the creation of PDF files for proofing and inkjet workflows. This filter offers the same export options as the GSP EPS format, including named spot and CMYK colors, and named paths and strokes for CutContours.

In addition, named spot colors will look more vibrant when saving spot colors and vinyls as RGB colors if there is no reference to the named spot color in the target application where the PDF file is opened.

# ALT Constraints now apply to detail edit and line/curve digitize tools 6.5 ALT Constraints Video

Usage: Hold down the ALT key while clicking and/or dragging with the tools below to limit the movement of the tool results. Default constraint values can be changed in Layout>Change Constraints.



The following detail edit and digitize tool movement can be limited or constrained by holding the ALT key while clicking and dragging with the tools:

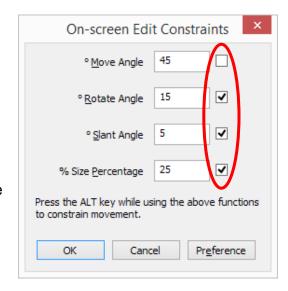
- Cleaver (same as move constraint. Default constraint = 45 degrees)
- Hook (same as move constraint. Default constraint = 45 degrees)
- Slice and dice (same as move constraint. Default constraint = 45 degrees)
- Freeform Pencil: Works best by holding ALT and clicking and dragging to draw individual straight lines as opposed to trying to change direction while holding ALT.
- Digitize Line and Curve Tools (same as move constrain. Default constraint = 45 degrees)

# ALT constraints added in OMEGA 6.0 can be selectively activated 6.5 ALT Constraints Video

The ALT key constraints added in OMEGA 6.0 can be activated or deactivated by turning on checkboxes in the Layout>Change Constraints dialog box. This can reduce conflicts between using the ALT key for handle move operations.

#### Usage:

- Composer Layout Menu>Change Constraints
- Click on or off the constraints to be activated.
- Click OK to exit the dialog box and activate these settings or click Preferences then OK to make these changes permanent.



# Show Filled / Wireframe (F8), and mouse-based zoom and pan operations while in Composer dialog boxes

**Dialog Box Zoom and Pan Video** 

Usage: The following display commands can now be used while in Composer dialog boxes:

- Press F8 to toggle between filled and wireframe modes
- Move the cursor over the Composer work-area and use the mouse wheel to pan up and down
- Move the cursor over the Composer work-area and use CTRL+Mousewheel to zoom in and out
- Move the cursor over the Composer work-area and use Shift+Mousewheel to pan left and right



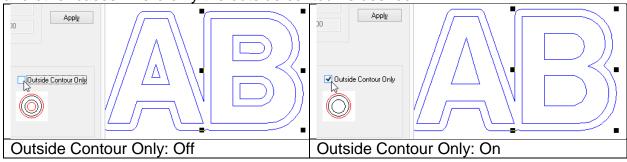
This feature is especially useful to adapt the preview when used with the OMEGA 6.0 ability to apply effects from Composer dialog boxes such as outline, distortion, warp, and fit text to path.

### Outside Contour Only in the Outline dialog box

**Outline Outside Contour Video** 

Usage: Composer>select objects to be outlined>Tools menu>Outline>Click "Outside Contour Only."

This checkbox in the Outline dialog box will only generate outline paths on the outermost objects. This can be useful for creating outside cut paths, backcut decals and other cases where only the outside contour is desired.



If this feature is used when generating in-lines (outlines with a negative value), a "No Results Produced" message may appear, or few results may appear. This is because this feature is designed to eliminate results that appear inside the original objects.

This feature is also available in the "Interactive Outline Mode" that is accessed by selecting objects and pressing Alt+Shift+1 on the keyboard.

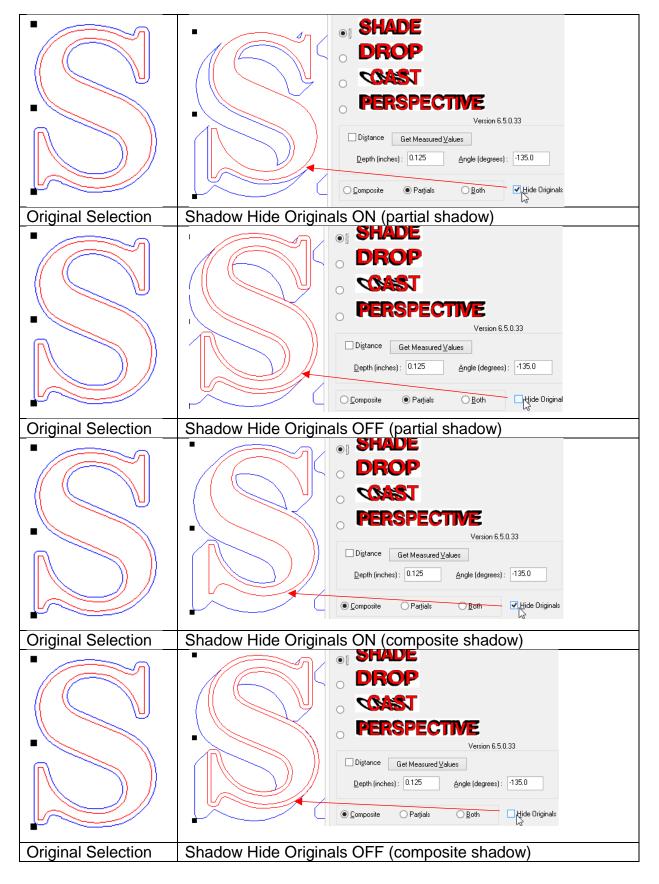
### Shadow "Hide Originals"

**Shadow Hide Originals Video** 

Usage: Composer>select objects to be shadowed>Tools menu>Shadow>Choose shadow settings>Click "Hide Originals."

A "Hide Originals" checkbox has been added to the Shadow dialog box. Using this feature will hide the original selected object used to generate the shadows. See below for examples of how this can be useful when adding a shadow to an outlined text, or to create relief shadows using outlined text.





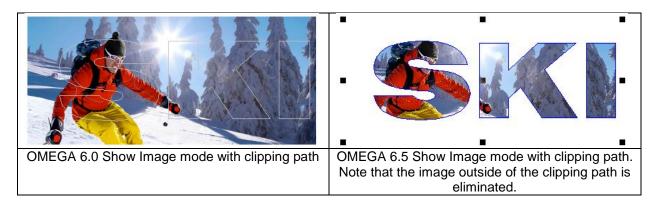


# Clipped images in Show Image wireframe mode only display the portion of the image inside the clipping path.

**Clipping Path Show Image Improvement Video** 

Usage: Create an image with a clipping path>View menu>Wireframe On>View menu>Show Image on.

Images that are being clipped by a clipping path (masked) and are in view wireframe mode with show image on, only show the portion of the image inside the clipping path in Composer wireframe view. Clipped Images formerly showed the entire image in show image wireframe mode.



# Plot Backcut parameters are now saved in the PRM file so the same job will use the same backcut settings when opened at a later time Backcut Improvements Video

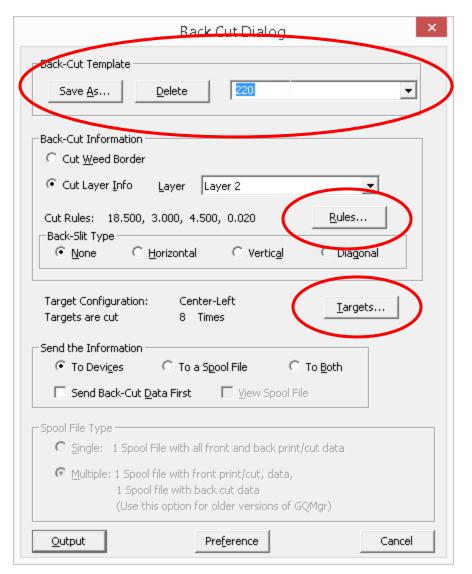
Backcut output PRM settings were not saved in previous OMEGA versions. These backcut PRM settings are now saved in OMEGA 6.5. Therefore, backcut settings will be automatically saved if the same job is opened in Plot, and the job has not been saved in Composer since it was last output.

# Plot Backcut Dialog Box now has named settings that can be reused for subsequent backcut jobs

**Backcut Improvements Video** 

The Omega Plot program now allows for a series of backcut settings to be named and reused on subsequent backcut jobs. The settings that are saved include target information, output by layer information and settings from the main backcut dialog box.





### Automatic alignment performance is improved with backcutting

Automatic alignment more properly locates the enVision™ 375 toolhead when cutting the liner in the backcut process. Due to slight differences from cutter to cutter, it is recommended that "Pause before cutting" be left on to allow for adjustments before cutting.

# Vinyl colors from the current vinyl palette can be assigned using vinyl names.

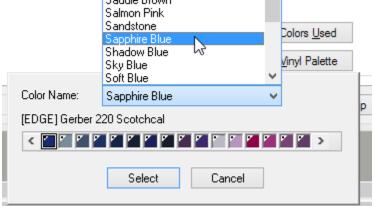
**Vinyl Assignment Video** 

Previous OMEGA versions only allowed vinyls to be assigned by clicking on a color in the vinyl palette. Vinyl colors can now be assigned by name in the Image Fill Dialog Box. Omega CS can now access the Image fill Dialog Box to access this vinyl



assignment feature. OMEGA CS cannot access the other fill features in the fill dialog box.

- Select the objects that require the vinyl color to be assigned or changed
- Go into the image fill dialog box (click on the bucket or press 1)
- Click on the Vinyl Palette button
- Click on the vinyl name dropdown and choose the needed color OR type the first few letters of the needed color.
- Type the first letter and press the down arrow to scroll through all the colors that begin with that letter.
- Click the select button, then click OK to assign the color and exit the fill dialog box.



# "All Profiles" can now be used for the output profile in the Composer Color Management Dialog Box.

Previously, All Profiles was only available if ImageRIP was installed.

### Improvements to the PLT Extract program

**PLT Extract Video** 

- PLT Extract can generate PLT file and output material costs for Gerber vinyls and GerberColor Foils
- Results from PLT Extract CSV files can be merged into PLT files for customer presentations and internal cost tracking.
- PLT Extract creates useful summaries of PLT and PRM information
- PLT Extract now has a text counter that shows the number of Gerber text and small text characters in a PLT file

The PLT Extract program introduced with OMEGA 6.0 extracts useful design and material information from PLT files. Also, output information is extracted from output PRM files if the same job is output or previewed from the Omega Plot program.



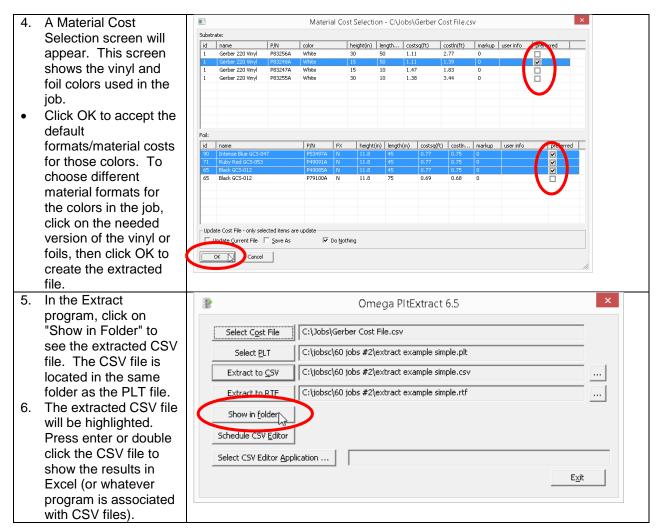
The OMEGA 6.5 PLT Extract can be linked to a material cost file. The extracted CSV file displays Composer PLT file vinyl and foil costs, and also displays Omega Plot output costs if the job is output to Plot using output all or opened in PLOT.

- The Composer material costs in extracted CSV files are shown as US Dollar cost per square foot and as cost per linear foot.
- PLOT material costs are only shown as US Dollar cost per linear foot. Therefore, Plot output linear foot material costs will be higher than Composer square foot costs.

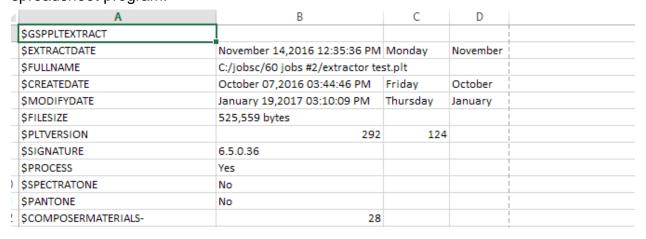
NOTE: All PLT Extract costs are estimates. Gerber is not responsible for incorrect or improper use of the data. All costing and pricing must be verified by the user.

PLT Extract Usage: Create and save a PLT pltExtract 6.5 file. Output the file to Plot if needed. Run the OMEGA 6.5 PLT Omega PltExtract 6.5 Extract program. 1. To include vinyl and Omega PItExtract 6.5 foil costs, click on Select Cost File. Select Cost File C:\Jobs\Gerber Cost File.csv Select the default cost C:\jobsc\60 jobs #2\extract example simple.plt Select PLT file located at c:\jobs\Gerber Cost C:\jobsc\60 jobs #2\extract example simple.csv Extract to  $\subseteq$ SV File.CSV. Extract to RTF C:\jobsc\60 jobs #2\extract example simple.rtf 2. Select the PLT file with the data to be Show in folder extracted. Schedule CSV <u>E</u>ditor 3. Click on Extract to CSV to save with the Select CSV Editor Application ... same file name as the E<u>x</u>it PLT file, or click on the three dots to the right to Save As to enter a different file name.





Here are some examples of different sections of an extracted CSV file, as seen in a spreadsheet program.





Field Code	es .	Resulting Data				
\$VINYLNAMECOMPOSER	SUMMARY Ger	ber 220 Vinyl				
\$VINYLUSAGECOMPOSER	RSUMMARY Ger	ber 220 Vinyl Eucalyptus=0.028	sq ft, Gerber 220 Vinyl Bright			
\$VINYLCOSTCOMPOSERS	UMMARY Ger	ber 220 Vinyl Eucalyptus=0.028	sq ft Cost:\$0.00, Gerber 220'			
\$FOILNAMECOMPOSERS	UMMARY Pea	cock Blue GCS-077, Royal Reflex	GCS-687, ProcessPro - Yellov			
\$FOILUSAGECOMPOSERS	SUMMARY Pea	cock Blue GCS-077=0.028 sq ft, F	Royal Reflex GCS-687=0.017 s			
\$FOILCOSTCOMPOSERSU	JMMARY Pea	Peacock Blue GCS-077=0.028 sq ft Cost:\$0.02, Royal Reflex GC\$-6				
\$TOTALVINYLSQFTCOMP	OSERCOST Tota	al Vinyl Square Foot Costs: \$4.99	)			
\$TOTALFOILSQFTCOMPO	SERCOST Tota	al Foil Square Foot Costs: \$2.67				
\$TOTALVINYLFOILSQFTC	ALVINYLFOILSQFTCOMPOSERCOST   Total Vinyl+Foil Square Foot Costs: \$7					
\$SYSTEMFONTSUMMARY	Syst	System Fonts: Arial (Char. Count=118)				
\$GERBERFONTSUMMARY	Gerl	ber Fonts: STAND. BOLD COND. A	CCT. AK REV G (Char. Count=8			

#### Viewing and using the data created by the PLT Extract program

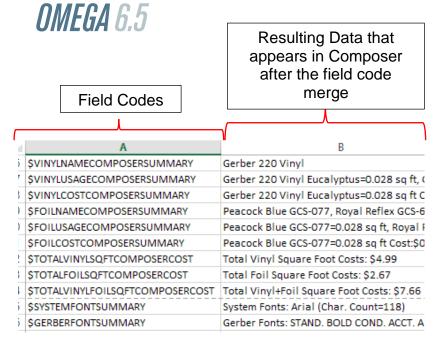
The result of an extracted PLT file is a CSV file or an RTF file. The recommended format is a CSV file (Comma Separated Values).

The extracted CSV file has many information fields extracted from a PLT file that can be viewed in a spreadsheet for informational purposes, used for customer proofs, internal operational information or for other business purposes. Additionally, this information can be merged from an extracted CSV file into a PLT file for customer presentations or other presentations.

This information can be moved from an extracted CSV file to a PLT file in two ways:

- 1) Insert new AutoText Field Codes in Composer that will automatically merge the CSV data into a PLT file OR
- 2) Copy and paste extracted CSV data from a spreadsheet directly into Composer.
- 1. Insert new PLT Extract fields in Composer that will automatically merge data from an extracted CSV data into the Composer file.
- Once the field codes are in Composer, select the field codes, go to Tools>Repeats/Merge, click on the first tab and set repeats to x:1 and y:1, click on the sixth tab, choose the extracted CSV file then click OK or Apply.

Column A of each CSV file is a series of field codes. These field codes correspond to data in column B of the CSV file. These field codes can be added to Composer, then can be used to automatically merge extracted data from a specific CSV file. This process is much like existing AutoText functionality.



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The field codes can be added to Composer in several ways:

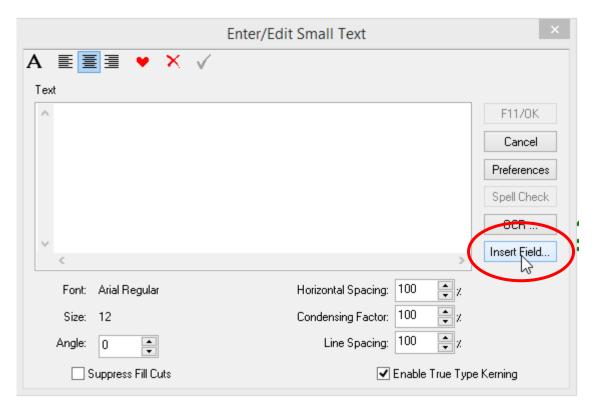
- A. Open or import one of the PLT Extract templates included with OMEGA 6.5 or later.
- Several sample PLT files are in c:\jobs\EXTRACT. These field code sample PLT files can be opened or imported into an existing Composer file, then merged with a CSV file to add the data to simplify the process. OR
- B. Add the PLT Extract fields to be merged into Composer through the use of a new "Insert Field" button in the Small Text dialog box or Text Entry Dialog box.
- C. Copy the field codes from a CSV file that has been opened in a spreadsheet program, then paste into Composer. OR
- D. Type the field codes into Composer as small text or Gerber text. Click here for a list of useful <u>summary field codes</u>, or <u>all field codes</u> that can be added to Composer.

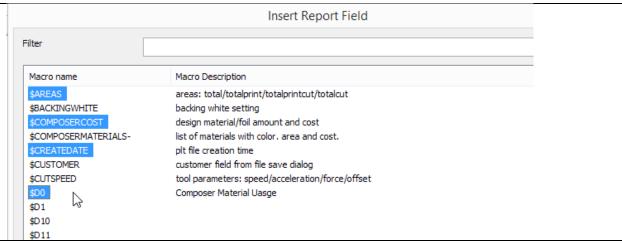
Add the PLT Extract fields to be merged into Composer through the use of a new "Insert Field" button in the Small Text dialog box or Text Entry Dialog box.

In Composer, the field codes that are to be merged into the presentation PLT file can be selected in the Text Entry dialog box and the Small text dialog box. Just like Autotext or Autonumber, format this "placeholder" text to look as needed once the merge is complete.

- Go into the Small Text or Composer Text Entry dialog box.
- Click on the new "Insert Field" button. A list of usable field codes is displayed on the left.



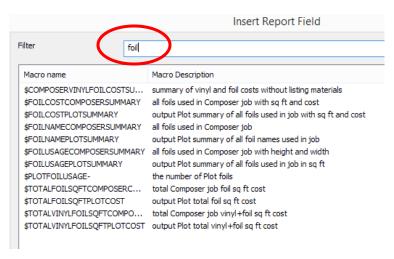




- Click on a field code to select a single field.
- Use Ctrl+Click to select multiple individual fields anywhere in the list.
- Use Shift+Click to select multiple fields next to each other.
- Click INSERT to insert the fields into the dialog box.

Use the FILTER box at the top of the dialog box to find specific types of Field Codes. For example, to find field codes related to foils, type "foil" in the Filter field.





Note: When a field code is entered in Composer, the data from column B is displayed when the merge occurs in Composer.

### **Suggested Summary Field Codes**

The following list includes suggested Field Codes that summarize a series of columns and or rows of information in a single field code:

Field Code	Description	Example		
\$FULLNAME	plt file path	C:/jobs/extract/extract example simple.plt		
\$EXTRACTDATE	Date the CSV file was extracted	November 14,2016 12:35:36 PM		
\$CREATEDATE	Date the plt file was created	October 07,2016 03:44:46 PM		
\$MODIFYDATE	plt file modified date and time	January 19,2017 03:10:09 PM		
\$COMPOSERVINYLFOILCOSTSUMMARY	Summarizes Composer vinyl and foil costs	Total Composer vinyl+foil cost sq(ft)=7.656		
\$DESIGNTIME	Summarizes Composer design time	Design Time: 00 h 36 min 27 sec		
\$DESIGNSIZE	size of plt file in bytes	Design Size: Width=33.185 inches Height=11.750 inches		
\$PERIMETERS	distances: total/ totalprint/ totalprintcut/ totalcut	Perimeters: All=129.706 inches Print=36.947 inches Print/Cut=85.431 inches Cut=83.637 inches		
\$SYSTEMFONTSUMMARY	system font usage summary with character count	System Fonts: Arial (Char. Count=2553)		
\$GERBERFONTSUMMARY	Gerber font usage summary with character count	Gerber Fonts: HELV.BOLD COND.ACCT.AK.REV.C (Char. Count=4), GOUDY HANDTOOLED ACCT.A.K.REV.C (Char. Count=3)		
\$VINYLNAMECOMPOSERSUMMARY	all vinyl names used in Composer job	Composer vinyl names: Gerber 220 Vinyl White, Gerber 220 Vinyl Violet		
\$FOILNAMECOMPOSERSUMMARY	all foil names used in Composer job	Composer foil names: Intense Blue GCS- 047, Ruby Red GCS-053, Black GCS- 012, Jet Black GCX-012,		
\$VINYLUSAGECOMPOSERSUMMARY	all vinyls used in Composer job with height and width	Composer vinyl usage: Gerber 220 Vinyl White=0.087 sq ft, Gerber 220 Vinyl Violet=0.034 sq ft,		
\$FOILSUSAGECOMPOSERSUMMARY	all foils used in Composer job with height and width	Composer foil usage: Intense Blue GCS-047=0.013 sq ft, Ruby Red GCS-053=0.018 sq ft, Black GCS-012=0.032 sq ft, Jet Black GCX-012=0.002 sq ft,		

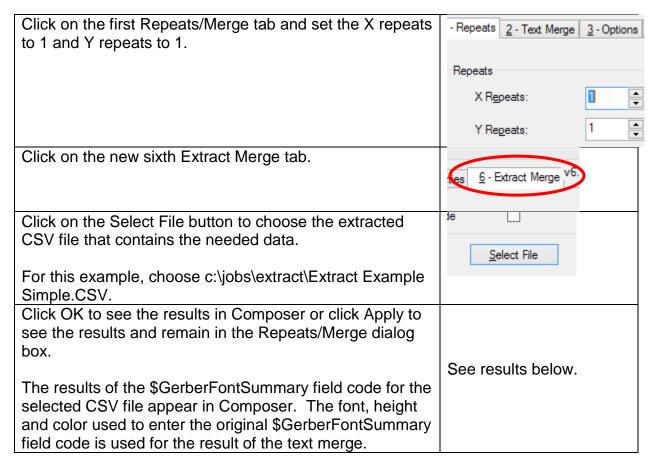


\$VINYLCOSTCOMPOSERSUMMARY	all vinyls used in Composer job with sq ft and cost	Composer vinyl cost: Gerber 220 Vinyl White=0.087 sq ft Cost:\$0.10, Gerber 220 Vinyl Violet=0.034 sq ft Cost:\$0.05,
\$FOILCOSTCOMPOSERSUMMARY	all foils used in Composer job with sq ft and cost	Composer foil cost: Intense Blue GCS-047=0.013 sq ft Cost:\$0.01, Ruby Red GCS-053=0.018 sq ft Cost:\$0.01, Black GCS-012=0.032 sq ft Cost:\$0.02, Jet Black GCX-012=0.002 sq ft Cost:\$0.00,
\$TOTALVINYLSQFTCOMPOSERCOST	total Composer job vinyl sq ft cost	Composer Total Vinyl Square Foot Costs: \$0.15
\$TOTALFOILSQFTCOMPOSERCOST	total Composer job foil sq ft cost	Composer Total Foil Square Foot Costs: \$0.04
\$TOTALVINYLFOILSQFTCOMPOSERCOST	total Composer job vinyl+foil sq ft cost	Composer Total Vinyl+Foil Square Foot Costs: \$0.19
\$VINYLNAMEPLOTSUMMARY	output Plot summary of all vinyls used in job	Plot vinyl names: Gerber 220 Vinyl
\$VINYLUSAGEPLOTSUMMARY	output Plot summary of all vinyls used in job with height and width	Plot vinyl usage: Gerber 220 Vinyl=1.930 sq ft,
\$VINYLCOSTPLOTSUMMARY	output Plot summary of all vinyls used in job with sq ft and cost	Plot vinyl cost: Gerber 220 Vinyl=1.930 sq ft Cost:\$2.14,
\$FOILNAMEPLOTSUMMARY	output Plot summary of all foils used in job	Plot foil names: Intense Blue GCS-047, Ruby Red GCS-053, Black GCS-012, Jet Black GCX-012,
\$FOILUSAGEPLOTSUMMARY	output Plot summary of all foils used in job with sq ft usage	Plot foil usage: Intense Blue GCS- 047=0.971 sq ft, Ruby Red GCS- 053=1.204 sq ft, Black GCS-012=1.275 sq ft, Jet Black GCX-012=0.703 sq ft,
\$FOILCOSTPLOTSUMMARY	output Plot summary of all foils used in job with sq ft usage and cost	Plot foil cost: Intense Blue GCS- 047=0.971 sq ft Cost:\$0.67, Ruby Red GCS-053=1.204 sq ft Cost:\$0.83, Black GCS-012=1.275 sq ft Cost:\$0.88, Jet Black GCX-012=0.703 sq ft Cost:\$0.54,
\$TOTALVINYLSQFTPLOTCOST	output Plot total vinyl sq ft cost	Plot Total Vinyl Square Foot Costs: \$2.14
\$TOTALFOILSQFTPLOTCOST	output Plot total foil sq ft cost	Plot Total Foil Square Foot Costs: \$2.92
\$TOTALVINYLFOILSQFTPLOTCOST	output Plot total vinyl+foil sq ft cost	Plot Total Vinyl+Foil Square Foot Costs: \$5.06

Here is a simple example of using field codes to merge CSV data into Composer:

PLT Extract creates information about the Gerber fonts and Truetype/Opentype fonts used in a PLT file. The Gerber font information can be accessed by using the field code \$GerberFontSummary.	Enter/Edit Small
In Composer, use small text (recommended) or Gerber text to type the field code \$GerberFontSummary (capitalization not important). The font, color, size and print/cut settings of the original text will be used for the merged data.	
Select \$GerberFontSummary in Composer, then go to Tools>Repeats / Merge.	





#### Results:

Gerber Fonts: HELV.BOLD COND.ACCT.AK.REV.C (Char. Count=4), GOUDY HANDTOOLED ACCT.A.K.REV.C (Char. Count=4), GOUDY HANDTOOLED ACCT.A.K.

This same process can be used to generate and merge information about vinyls, foils, costs and many other fields from extracted CSV files.

The example below shows several merged information fields for the Extract Example Simple.PLT file, before and after merging with the CSV file.

 Open c:\jobs\extract\Field Code Example 1.PLT in Composer. Select the original Field Code text in Composer.



# Filename: \$FULLNAME, Created: \$CREATEDATE Modified: \$MODIFYDATE

\$Designtime

\$Designsize

\$SYSTEMFONTSUMMARY

\$GERBERFONTSUMMARY

Composer Vinyl Name Summary: \$VINYLNAMECOMPOSERSUMMARY Composer Foil Name Summary: \$FOILNAMECOMPOSERSUMMARY

Composer TOTAL Vinyl&Foil Cost: \$TOTALVINYLFOILSQFTCOMPOSERCOST

Go to Tools>Repeats/Merge

- Click on Tab 1 set repeats to x:1 and y:1
- Click on Tab 6
- Click SELECT FILE
- Choose the file c:\jobs\extract\EXTRACT EXAMPLE SIMPLE.CSV>Click OK or Apply

### Merged Results:

### Filename: C:/jobsc/60 jobs #2/extract example simple.plt , Created: Jan

Design Time: 00 h 41 min 46 sec

Design Size: Width=6.756 inches Height=3.178 inches

System Fonts: Arial (Char. Count=5)

Gerber Fonts: HELV.BOLD COND.ACCT.AK.REV.C (Char. Count=4), GOUDY HANDTOOLED ACCT.A.K.REV.C (Char. Count=3), GARAMON Composer vinyl names: Gerber 220 Vinyl White, Gerber 220 Vinyl Wolet

Composer foil names: Intense Blue GCS-047, Ruby Red GCS-053, Black GCS-012, Jet Black GCX-012,

Composer Total Vinyl+Foil Square Foot Costs: \$0.19

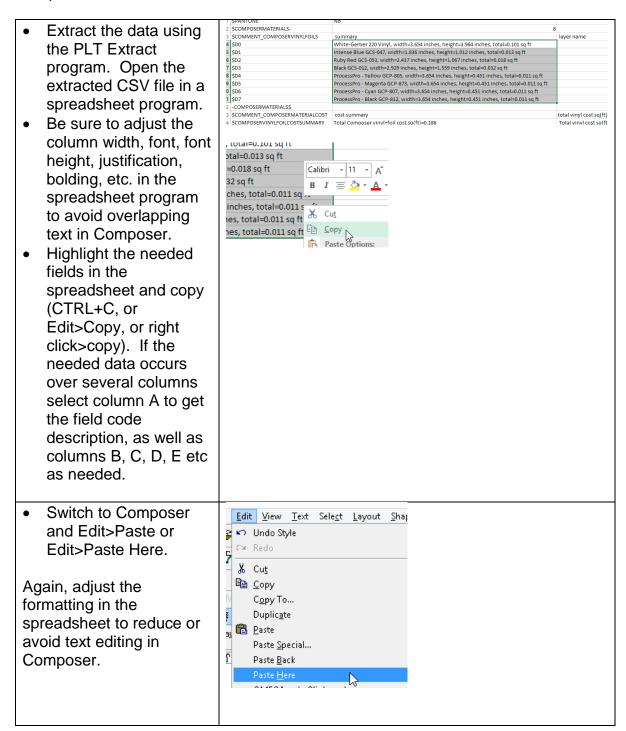
The job and merged data can be formatted into a presentation style, then exported to a JPG, PDF or other format as a presentation.







Copy and paste extracted CSV data from a spreadsheet into Composer
 As an alternative to merging the data into Composer through the use of Field Codes,
 the extracted data can simply be copied from the CSV file and pasted into
 Composer.





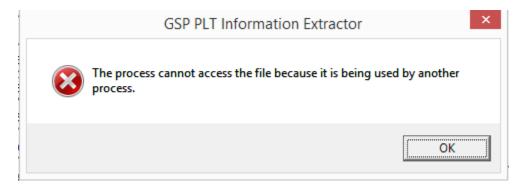
Click OK to accept the Font Substitution default font Required Font Substitute Font 0K substitutions. [HL] HELVT, MED, ACCT, A.K., HELV1 HELVT, MED, ACCT, A.K .... [Calibri] SEMI-LIGHT Small Text The data appears in Composer, with formatting similar to the original spreadsheet formatting. Be sure to adjust the column width, font, font height, bolding, etc. in the spreadsheet program to avoid overlapping text in Composer. Height: 3.182 Length: 2.939 in. Repeat the above copy/paste steps to get different information from the CSV file into Composer. Arrange and format the graphics and data in Composer as needed. Print or save.

### **PLT Extract and Field Code Automatic Merging Usage Notes:**

- Another simple way to get field codes into Composer is to copy the field codes from column A of an extracted file and paste into Composer. The fields can then be merged using tab 6 of the Tools>Repeats/Merge dialog box.
- All costs are estimates. Gerber is not responsible for incorrect or improper use of the data. All costing and pricing must be verified by the user.
- Composer square foot vinyl and foil costs are based on the square foot size of the shapes that use the materials. Plot vinyl and foil costs are linear costs and are based on the length of the shapes times the linear material costs.
- If using Composer materials for costing, keep the size of the PLT file to be less than
  the size of the output device. This will provide a more accurate cost especially for
  linear foot costing, because Composer does not calculate for paneled jobs.



- The PLT Extract can create a CSV or an RTF file. The recommended format is a CSV file (Comma Separated Values). A CSV file is a simple file format that allows for the orderly presentation of multiple data values, with each data value separated by a comma.
- It is strongly recommended that these CSV files are viewed in a spreadsheet program such as Excel or Google Sheets. The use of a spreadsheet program shows each data value in a column instead of being separated by a comma.
- If viewing a CSV file in a basic editor such as Notepad, each field value is separated by a comma.
- An RTF file (rich text format) can be opened in a word processing program such as Word or Google Docs. If an RTF file is created, the data is separated by commas, PLUS an image/ picture of the PLT file is created at the end of the RTF.
- If the job is output from GSPPlot and a PRM file exists, actual output material usage and linear costs will be included.
- The following message will appear if an extracted CSV or RTF file is open in Notepad, Excel, Word (or any CSV/RTF viewing program), and a new file is extracted with the same name. Close the file in the viewing program, then extract the file again.



- Known issue: The Plot fields that show Plot Vinyl Usage currently only show one vinyl, even if multiple vinyls are output. Use the vinyl usage fields from Composer to show all vinyls and colors.
- If small text is used to merge CSV data, the merged results can be edited as small text by dong the following:
  - Select the merged results
  - Hold down the CTRL key and move the fields. This makes a copy of the data and removes the repeats/merge smart edit, but leaves the results as small text.
  - Edit the small text fields as needed.

# PLT Extract now has a text counter that shows the number of Gerber text and small text characters in a PLT file.

PLT Extract now shows the number of characters of editable Gerber text objects and Composer Small text (Truetype and OpenType fonts). The text is also counted if outlines, shadows, distortions or other operations are applied to Gerber text. The characters cannot be counted if text has been converted to curves. The text count can be used for archiving, pricing, costing or estimating pricing.



Use the following Field Codes to insert font summaries into Composer:

- \$SYSTEMFONTSUMMARY
- \$GERBERFONTSUMMARY

101 \$SYSTEMFONTSUMMARY	System Fonts: Arial (Char. Count=2553)							
102 \$GERBERFONTSUMMARY	Gerber Fonts: HELV.BOLD COND.ACCT.AK.	REV.C (Char. Count≃	4), GOUDY H	ANDTOOL	LED ACCT.	A.K.REV.C (	Char. Coun	nt=3)

More complete font information in a non-summary form is also available in the following sections. Copy and paste this information from the CSV file into Composer.

- \$SYSTEMFONTS- section, where the Truetype/OpenType font names and character counts for each font are in the \$T section.
- \$GERBERFONTS- section where the font name, GSF font file name, OMEGA Font ID, EDGE Font (Y/N), Connected Font (Y/N) and # of Characters for each font are in the \$G section.



\$GERBERFONTS-		В				
\$COMMENT	font title	font file	font ID	EDGE font	Connected Font	# of characters
\$G0	ALPA MEDIUM G-EDGE AK REV.F	G0050092.GSF	-50092	Yes	No	4
\$G1	ZAPFCHANC.BLD IT MOD ACCTAK REVA	G0048991.GSF	-48991	No	No	4
\$G2	TIMES BOLD ACCT.A.K.REV.F	G0038928.GSF	-38928	No	No	4
\$G3	HELVT. COMPACT ACCT. A.K.REV.C	G0038858.GSF	-38858	No	No	5
\$G4	GERMAN FRAKTUR SPEC ACCT AK REVC	G0042428.GSF	-42428	No	No	5
\$G5	FRANKLIN GOTHIC BOOK AK REV.A	G0057817.GSF	-57817	No	No	5
\$G6	Castellar	t0512923.Castellar.gsf	-512923	No	No	5
\$G7	BODONI BOOK ACCT AK REV B	G0040016.GSF	-40016	No	No	5
-GERBERFONTS\$						

### **Advanced PLT Extract and CSV Merge Topics**

By entering a field code, the data from column B is extracted. However, the data for many of the Field Codes occurs over several columns such as C through J. If the data for a field code occurs over several columns, enter the field code, a colon (:) then the column to show the data for fields.



For example, \$EXTRACTDATE data occurs over columns B through J.

A	В		С	D	E	F	G	Н	1	J
\$EXTRACTDATE	November 14,2016 12:35:3	6 PM	Monday	November	14	2016	12	35	36	PM
Pla		D	escriptio	n			Resu	ılt		
\$Extractda	te	Accesses Column B data of the chosen field for the chosen CSV file					November 14, 2016 12:35:36 PM			
\$Extractda	the cho	Column osen field SV file		Мо	onday					

4	Α		В	С	D	E	F	G	Н	1	J
5	\$MODIFYDATE	January 19,2017	7 03:10:09 PM	Thursday	January	19	2017	3	10	9	PM _
_	écu colac	con con button									
	Placeh	older		Desci	ription				Resu	ılt	
	1 .				n J data he chose		PN	Л			

A B 15 \$D1 Peacock Blue GCS-077, width=2.265		H I J K L M N O 1.804 0.028 0 0.77 0.02 0.75 0.14 P53527A
Placeholder	Description	Result
\$D0:F Note: the 0 is a ZERO for the field name, not the letter "O"	Accesses Column F data of the chosen field for the chosen CSV file	Peacock Blue GCS-077
\$D0:K Note: the 0 is a ZERO for the field name, not the letter "O"	Accesses Column K data of the chosen field for the chosen CSV file	0.77

In many of these cases where the field code data occurs over several columns, a summary of all or some of the rows is placed in column B. This makes it so all or much of the data for that row can be seen by entering a single field code.

Placeholder	Description	Result
\$EXTRACTDATE	Accesses Column B data of the chosen field for the chosen CSV file	November 14,2016 12:35:36 PM
\$MODIFYDATE	Accesses Column B data of the chosen field for the chosen CSV file	January 19,2017 03:10:09 PM
\$D0	Accesses Column B data of the chosen field for the chosen CSV file	Peacock Blue GCS-077, width=2.265 inches,



	height=1.804 inches,
	total=0.028 sq ft

NOTE: Only the data is inserted into the merged results, so it may be more informative to include a field description before the Merge Field. For example, enter the following: Material #1 = \$D0: In Composer this will show up as Material #1 = Perfect Match Red-Gerber 220 Vinyl

### Variable Rows of Data based on Vinyls, Foils, Fonts, Layers

Different PLT files have different numbers of vinyl colors, foil colors, layers, Gerber fonts and Truetype fonts. Therefore, when an extraction occurs, different numbers of certain fields are generated.

For example, \$D0 through \$D(n) (where n is a variable number) contains the Composer vinyls and foils for a job. If a job only has 1 vinyl, then only \$D0 will appear in the extraction file. If a PLT file has 15 vinyls and foils, then \$D0 through \$D14 will appear in the extraction file. In the first case, only \$D0 is required in Composer. In the second case, \$D0 through \$D14 are required in Composer. This specific information might be useful if using a database to extract specific information from an extracted CSV file. Otherwise, simply use the summary field codes as shown above.

To deal with these variable rows of data, <u>summary field codes</u> can be used, or the information can be copied from the CSV file and pasted into Composer or other programs.

A list of all the addressable field codes are listed at the end of this document.

#### **Choosing Vinyl and Foil Formats for Cost Extraction**

The same vinyl and foil colors have different formats and costs. For example, Bright Yellow vinyl is available in 15", 24", 30" and 48" widths, and as 10 yard and 50 yard rolls of each width. Black GCS-012 GerberColor Foil is available as an FX foil vs Edge 1&2 foil, and is available in 45 meter, 75 meter and 91 meter lengths. Each version of the same color has a different price per square foot. To allow for accurate pricing, a screen will appear asking the user to accept the default formats, or choose the preferred formats for the materials in the job.

The following material categories are automatically checked and highlighted as "preferred" materials by default.

- Default Vinyl format = 15" x 50 yards
- Default EDGE FX and EDGE 1&2 foils = 45 meter (if available)
- Default EDGE machine type (EDGE 1&2 vs EDGE FX) is based on the following:
  - If only a PLT file exists and the job has not been output, the EDGE is defined in Composer>File>Device Select.
  - If the job has been output from PLOT and a PRM file exists with a specific EDGE defined as the output device, the EDGE type in the PRM file is used to select the EDGE foil format.



If these formats are acceptable as the default, simply click OK to use these formats for the job costing. Otherwise, click on the specific material formats for the colors in the job that should be used for the costing.

To save the new material formats for future use, either click on "Update existing file" or "Create new File." Use the required cost file for the next extraction.

• NOTE: It is strongly advised that the updated cost file is saved with a new name.

### **Changing Values in the Gerber Cost File**

The default cost file is called Gerber Cost File.CSV. This file includes the Gerber Vinyls and Foils with the following columns of information:

### Vinyls

id	name	P/N	color	height(in)	length(yd)	costsq(ft)	costln(ft)	markup	userinfo	preferred	Cost/Roll
-	<del>-</del>	-	·						•		-

ld	Internal Omega ID. Do not change.
Name	Palette name in Composer and Plot
P/N	Gerber part number for that vinyl color at the specified size
Color	Color as specified in the Omega palette
height(in)	Height of material in inches
length(yd)	Length of material in yards
costsq(ft)	cost of 1 square foot of material based on width, length and
	Cost/roll
costln(ft)	cost per linear foot based on length and cost/roll
Markup	User value to mark up the cost per square foot and cost per
	linear foot
User info	User added notes
Preferred	Which size roll should be used as the default size for any given
	color
Cost/Roll	Gerber list price for that part number. Used to calculate cost
	per square foot and cost per linear foot.

#### GerberColor Foils

1										
id	name	P/N	FX	height(in)length(m)  c	costsq(ft)	costln(ft)	markup	userinfo	preferred	

ld	Internal Omega ID. Do not change.
Name	GerberColor Foil type and color code as in Composer and Plot
P/N	Gerber part number for that foil at the specified size
FX	Is this foil an FX foil? Y = Yes, No = Edge 1&2 foil
height(in)	Height of foil in inches. All foils are 11.8 inches
length(m)	Length of foil in meters
costsq(ft)	Dollar cost of 1 square foot of that foil based on width, length
	and cost/roll.
costln(ft)	Dollar cost per linear foot based on length and cost/roll.



Markup	User value to mark up the cost per square foot and cost per linear foot
user info	User added notes
Preferred	Which size roll should be used as the default size for any given color
Cost/Roll	Gerber list price for that part number. Used to calculate cost per square foot and cost per linear foot.

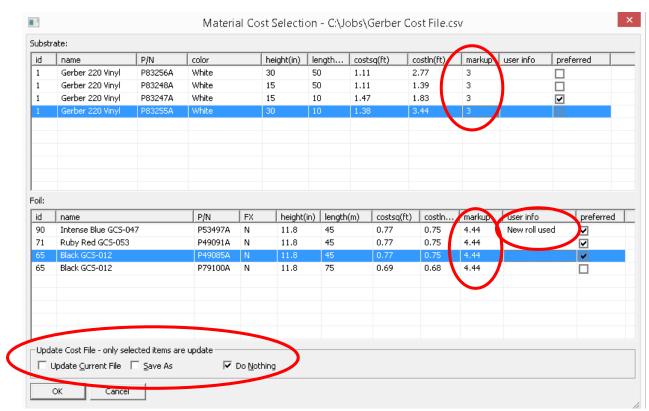
The following cost file fields can be edited in the Material Cost Selection screen that appears after clicking the "Extract" button. To edit these fields, double click on the existing value and enter a new value as follows:

- costsq(ft): Double click and enter a new value
- costln(ft): Double click and enter a new value
- Markup: Double click and enter a value as follows:
  - To mark up by a percentage, enter a percent value such as 200%. This will increase the material cost in that extracted file for that material to increase by the markup percentage. For example, if the total sq ft cost for yellow vinyl is \$1.50 and a markup of 200% is used, the total cost for that yellow vinyl will be 3.00 (1.50\*2).
  - To mark up by an absolute dollar value, enter an absolute value such as 2.25 without a percent sign. This will increase the material cost in that extracted file for that material to increase by the markup value. For example, if the total sq ft cost for yellow vinyl is \$1.50 and a markup of 2.25 is used, the total cost for that yellow vinyl will be 3.75 (1.50+2.25).
- user info: User notes about a material.
- Preferred: click on another material size for a color shown. This new format will be shown as the automatically selected format if that color is used in a future job.

If any of the above changes are made to the cost file in the Material Cost Selection screen, the Cost file used can be optionally updated to permanently reflect the changes. The updated cost file must be chosen and used for future PLT extractions:

- **Update Current File:** Makes changes to the existing cost file. These changes will be used in future extraction operations if this cost file is chosen
- Save As: Makes changes to a new Cost CSV file. The user is prompted for a new file name. These changes will be used in future extraction operations if the newly named cost file is chosen.
- **Do Nothing:** Only uses the changes for the current extraction. The costs are not saved in any cost file.





Markups changed, default material changed and User Info added to the above screen.

#### Make universal cost file changes by editing a cost CSV file

Instead of editing individual entries in the Material Cost Selection screen, a cost CSV file can be edited in a spreadsheet program. For example, the current default vinyl format in the standard *Gerber Cost File.CSV* is 15" x 50 yards. A spreadsheet can be used to quickly change the default vinyls to be 15" x 10 yards.

- Open the Gerber Cost File.CSV in Excel
- Go down the preferred column and manually change the Y and N values as needed
- Use File>Save As and give the cost file a new name that can be chosen for extraction operations. BE SURE TO SAVE THE FILE AS A CSV FILE or the Extract program will not be able to use it.

Or use "filters" and "replace" to change the values more quickly.

- filter the height column to show 15
- Filter the length column to show 50.
- Highlight the Preferred Column and use search and replace to change all the Y values to N.
- Then filter the length column to show 10 instead of 50.
- Highlight the Preferred Column and use search and replace to change all the N values to Y.



 Use File>Save As and give the cost file a new name that can be chosen for extraction operations. BE SURE TO SAVE THE FILE AS A CSV FILE or the Extract program will not be able to use it.

The same concept can be used to change the Material costs, markups, or any other editable value to a customized value. Always use SAVE AS to preserve the original cost file if needed.

Excel spreadsheet operations can also be performed on the entries in the cost file as long as the final file format is saved as a CSV file.

### **Complete List of PLT Extract Fields**

- Field codes marked with \* are recommended fields that include useful information with a single field code.
- Fields codes ending in SUMMARY are a collection of data from multiple rows and columns.
- Field codes with P only appear in the extracted CSV file if the file has been output from Plot and a valid PRM file exists.
- These fields exist in C:\Program Files (x86)\Gerber Scientific Products\OMEGA 6.50\Software\ReportMacroList.ini.

	Macro name	Macro Description
*	\$EXTRACTDATE	time the PLT Extract report was generated
*	\$FULLNAME	plt file path
*	\$CREATEDATE	plt file creation time
*	\$MODIFYDATE	plt file modified date and time
*	\$FILESIZE	size of plt file in bytes
	\$DESCRIPTION	description field from file save dialog
*	\$CUSTOMER	customer field from file save dialog
*	\$KEYWORDS	keywords field from file save dialog
*	\$DESIGNTIME	elapsed design time
*	\$DESIGNSIZE	total design dimensions
*	\$PERIMETERS	distances:
		total/totalprint/totalprintcut/totalcut
*	\$SYSTEMFONTSUMMARY	system font usage summary
*	\$GERBERFONTSUMMARY	Gerber font usage summary
*	\$COMPOSERVINYLFOILCOSTSUMMARY	summary of Composer vinyl and foil costs
		without listing materials
*	\$VINYLNAMECOMPOSERSUMMARY	all vinyls used in Composer job
*	\$FOILNAMECOMPOSERSUMMARY	all foils used in Composer job
*	\$VINYLUSAGECOMPOSERSUMMARY	all vinyls used in Composer job with sq ft
		usage
*	\$FOILUSAGECOMPOSERSUMMARY	all foils used in Composer job with sq ft
		usage
*	\$VINYLCOSTCOMPOSERSUMMARY	all vinyls used in Composer job with sq ft
		and cost
*	\$FOILCOSTCOMPOSERSUMMARY	all foils used in Composer job with sq ft
		and cost
*	\$TOTALVINYLSQFTCOMPOSERCOST	total Composer job vinyl sq ft cost



-	#TOTAL FOIL 00 FT0 0 M D0 0 FD0 0 0 T	1.1.1.2
*	\$TOTALFOILSQFTCOMPOSERCOST	total Composer job foil sq ft cost
	\$TOTALVINYLFOILSQFTCOMPOSERCOST	total Composer job vinyl+foil sq ft cost
*	\$VINYLNAMEPLOTSUMMARY	output Plot summary of all vinyl names
		used in job
*	\$VINYLUSAGEPLOTSUMMARY	output Plot summary of all vinyls used in
*	A) ((1) ((1) 0 0 0 T D) 0 T O) ((1) (1) (1) (1)	sq ft
*	\$VINYLCOSTPLOTSUMMARY	output Plot summary of all vinyls used in
*	AFOUNDATED OTO MAADY	job with sq ft and cost
*	\$FOILNAMEPLOTSUMMARY	output Plot summary of all foil names used
*	AFOULTO A OFFICE OTTO UNITARIA DA /	in job
*	\$FOILUSAGEPLOTSUMMARY	output Plot summary of all foils used in job
*	AFOU COOTEL OTOUR MANEY	in sq ft
*	\$FOILCOSTPLOTSUMMARY	output Plot summary of all foils used in job
*	ATOTAL VIVINI 00 FTDL 0 TO 0 0 T	with sq ft and cost
*	\$TOTALVINYLSQFTPLOTCOST	output Plot total vinyl sq ft cost
*	\$TOTALFOILSQFTPLOTCOST	output Plot total foil sq ft cost
*	\$TOTALVINYLFOILSQFTPLOTCOST	output Plot total vinyl+foil sq ft cost
*	\$PRMMODIFYDATE	last modification time of prm file
	\$PLOTTER	plotter name
	\$VPRINTER	printer name
*	\$PLOTSCALAR	job scaling. length and width.
	\$PLOTVINYLUSAGE-	the number of Plot vinyls
	\$PLOTFOILUSAGE-	the number of Plot foils
*	\$PLOTREPEATS	x and y Plot repeats - if a job is plotted
Р		muliple times
Р	\$PRINTASPROCESS	print as process setting
Р	\$RENDERTIMESECONDS	rendering time in seconds
Р	\$PRINTRESOLUTION	print resolution - i.e. 300x300
Р	\$CUTSPEED	tool parameters:
	4224	speed/acceleration/force/offset
	\$PROCESS	is process color used in job?
	\$SPECTRATONE	is spectratone used in job?
	\$PANTONE	are Pantone colors used in job?
	\$COMPOSERMATERIALS-	# of Composer vinyls and foils
Р	\$PLOTVINYLUSED	size of vinyl used as length and width
Р	\$PLOTSPACING	border spacing. length and width.
P	\$DOUBLECUT	double cut setting
Р	\$FINISHCOAT	finish coat setting
Р	\$BACKINGWHITE	backing white setting
Р	\$GLOBALPRIME	global prime setting
Р	\$SOLIDPRIME	solid prime setting
	\$NUMBERS	count of objects: layers/objects/hidden-
		objects/geometry-objects/small-text-
		objects/total-options
	\$AREAS	areas: total/totalprint/totalprintcut/totalcut
	\$LAYERS-	# of layers
Р	\$PLOTMATERIALCOST	output material/foil amount cost
	\$PLTVERSION	plot file version
	\$SIGNATURE	plot file signature
	\$D0	Composer Material Usage. # of results
		rows varies by job.
	\$D1	
	\$D2	
	\$D3	1





	\$D4	
	\$D5	
	\$D6	
	\$D7	
	\$D8	
	\$D9	
	\$D10	
	\$D11	
	\$D12	
	\$D13	
	\$D14	
	\$D15	
	\$D16	
	\$D17	
	\$D18	
	\$D19	
	\$D20	
	\$D20	
-	\$D22	
-	\$D23	
	\$D24	
_	\$D25	B) ( 5 )   1
Р	\$F0	Plot Foil Usage. # of results rows varies
_	<b>A</b>	by job.
P	\$F1	
Р	\$F2	
Р	\$F3	
Р	\$F4	
Р	\$F5	
Р	\$F6	
Р	\$F7	
Р	\$F8	
Р	\$F9	
Р	\$F10	
Р	\$F11	
Р	\$F12	
Р	\$F13	
Р	\$F14	
Р	\$F15	
Р	\$MO	Plot Vinyl Usage. # of results rows varies
		by job.
Р	\$M1	
Р	\$M2	
Р	\$M3	
Р	\$M4	
Р	\$M5	
Р	\$M6	
Р	\$M7	
P	\$M8	
Р	\$M9	
P	\$M10	
P	\$M11	
P	\$M12	
P	\$M13	
1 1	μίνι ι Ο	





	<b>A</b>	T
Р	\$M14	
Р	\$M15	
Р	\$M16	
Р	\$M17	
Р	\$M18	
Р	\$M19	
	\$TO	System Font Usage. # of results rows varies by job.
	\$T1	
	\$T2	
	\$T3	
	\$T4	
	\$T5	
	\$T6	
	\$T7	
	\$T8	
	\$T9	
	\$G0	Gerber Font Usage. # of results rows
		varies by job.
	\$G1	
	\$G2	
	\$G3	
	\$G4	
	\$G5	
	\$G6	
	\$G7	
	\$G8	
	\$G9	
	\$10	Image Usage. # of results rows varies by job.
	\$11	
	\$12	
	\$13	
	\$14	
	\$15	
	\$16	
	\$17	
	\$18	
	\$19	
	\$L0	Layer Info. # of results rows varies by job.
	\$L1	
	\$L2	
	\$L3	
-	\$L4	
	\$L5	
-	ψLU ΦLG	
	\$L6 \$L7	
-	ΦL/ ΦLO	
-	\$L8	
	\$L9	





### Miscellaneous

Arabic Text Entry reliability has been improved.

Copy/Paste operations from Composer into desktop publishing programs has been improved.

Certain Composer nesting operations perform more reliably.

TTF and OTF fonts based on OMEGA GSF fonts have been removed. They are still available for matching purposes in the Fond My Font online database.

Open shapes properly display when clipped with a clipping path. Previous OMEGA versions would incorrectly display open shapes that were being clipped.

